

## **OBT013**

## CompEx Small Bore Tubing Inspection

**Duration** 3 Days

Personnel involved in the installation and maintenance of Twin Ferrule **Target group** 

Small Bore Tubing systems or simply those who require an overview of

good working practices

**Prerequisites** CompEx SBT Inspection qualification has a mandated pre requisite for

previous (Disassemble and reinstall small bore tubing assemblies) technical test qualification and also an industry approved H&S certificate before completing Stage 1 Principles of SBT Assemblies. This is due to the fact that the CompEx qual does not contain any general health and safety

but only that of which is relevant specifically to the inspection of SBT.

**Objective** The requirement for SBT Inspection has for sometime been neglected with

no formal training or development and indeed a recognised qualification. Duty holders and asset owners conduct SBT inspection campaigns. Many integrity threats are found not only on aged assets but also on some new installations. SBT inspection service providers are continually finding anomalies. HSE are also continually applying pressure on asset owners. This course has been designed and developed in conjunction with Energy

Institute Guidelines, CompEx and Stability Scotland to address this issue.

**Contents** 

On completing the course, delegates will:

•Understand the components in SBT assemblies
•Understand hazards, risks and mitigating control measures associated with visual inspection of SBT systems

•Have an awareness of health, safety and environmental legislation which is relevant to visual inspection of SBT assemblies

•Understand the theory of SBT visual inspection and anomalies

Prepare for visual inspection of SBT assemblies

Work safely to inspect SBT assemblies

•Understand how to report on the condition of SBT assemblies

The course is split into 3 stages covering theory and practical sessions with a summative, formal, practical and written assessment as follows:

Principles of SBT assemblies training (theory) and knowledge assessment. Day 1

Planning, preparing, inspecting and reporting training (theory and practical) followed by knowledge and practical qualification assessments. Day 2

Stage 3.

Knowledge and practical qualification Assessments. Day 3

**Exam** CompEx Small Bore Tubing Inspection approved certification will be issued on successful completion of theoretical and practical formal assessment,

which is valid for 5 Years

Held at Relyon Nutec Training Centres.